THE CHANGE

110.16 Arc-Flash Hazard Marking.

In other than dwelling units, a permanent arc flash marking shall be field or factory applied to service equipment and feeder-supplied equipment, such as switchboards, switchgear, enclosed panelboards, industrial control panels, meter socket enclosures, and motor control centers that are likely to require examination, adjustment, servicing, or maintenance while energized. The marking shall comply with 110.21/28), be located so as to be clearly visible to qualified persons, and be in accordance with applicable industry practice, containing the following information:

- (1) The nominal system voltage
- 2) The arc flash boundary
- 3) The available incident energy or minimum required level of personal protective equipment
- (4) The date the assessment was completed

Informational Note No. 1: See ANSI Z535.4-2011 (R2017), Product Safety Signs and Labels, for guidelines for the design of safety signs and labels for application to products.

Informational Note No. 2: See NFPA 70E, Standard for Electrical Safety in the Workplace, for applicable industry practices for equipment marking. This standard provides specific criteria for developing arc-flash labels for equipment that provides nominal system voltage, incident energy levels, arc-flash boundaries, minimum required levels of personal protective equipment, and so forth.

(B) Service Equipment.

In other than dwelling units, in addition to the requirements in 110.16(A), a permanent label shall be field or factory applied to service equipment rated 1200 amps or more. The label shall meet the requirements of 110.21(B) and contain the following information:

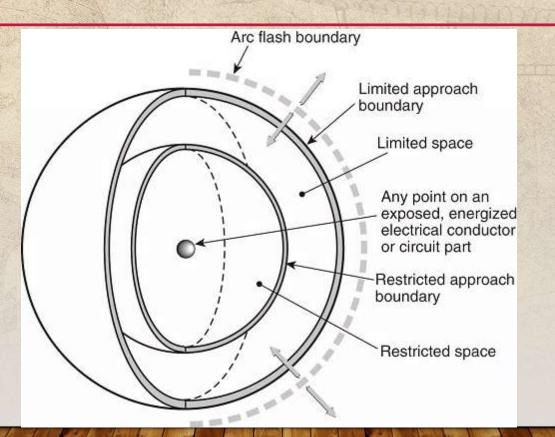
- (1) Nominal system voltage
- (2) Available fault current at the service overcurrent protective devices
- (3) The clearing time of service overcurrent protective devices based on the available fault current at the service equipment
- (4) The date the label was applied

Exception: Service equipment labeling shall not be required if an arc flash label is applied in accordance with acceptable industry



ANNEX C BOUNDARIES











THE WHY 130.5(C)

Table 130.5(C) Estimate of the Likelihood of Occurrence of an Arc Flash Incident for ac and dc Systems

Task Operating Condition^a Likelihood of Occurrence^b

For ac systems, work on energized electrical conductors and circuit parts, including electrical testing.

Any Yes

Operation of a CB or switch the first time after installation or completion of maintenance in the equipment.

For dc systems, working on energized electrical conductors and circuit parts of series-connected battery cells, including electrical testing.

Removal or installation of CBs or switches.

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Opening hinged door(s) or cover(s) or removal of bolted covers (to expose bare, energized electrical conductors and circuit parts). For dc systems, this includes bolted covers, such as battery terminal covers.

Application of temporary protective grounding equipment, after voltage test.

Working on control circuits with exposed energized electrical conductors and circuit parts, greater than 120 volts.

Insertion or removal of individual starter buckets from motor control center (MCC).

Insertion or removal (racking) of circuit breakers (CBs) or starters from cubicles, doors open or closed.

Insertion or removal of plug-in devices into or from busways.

Examination of insulated cable with manipulation of cable.

Working on exposed energized electrical conductors and circuit parts of equipment directly supplied by a panelboard or motor control center.

Insertion or removal of revenue meters (kW-hour, at primary voltage and current).

Standard for Electrical Safety in the Workplace







TWO METHODS



- 130.5 Arc Flash Risk Assessment
 - Incident Energy Analysis Method
 - Arc Flash PPE Category Method







(H) Equipment Labeling.

Electrical equipment such as switchboards, panelboards, industrial control panels, meter socket enclosures, and motor control centers that are in other than dwelling units and that are likely to require examination, adjustment, servicing, or maintenance while energized shall be marked with a label containing all the following information:

- (1) Nominal system voltage
- Arc flash boundary
- 3) At least one of the following:
 - a. Available incident energy and the corresponding working distance, or the arc flash PPE category in Table 130.7(C)(15)(a) or Table 130.7(C)(15)(b) for the equipment, but not both
 - b. Minimum are rating of clothing
 - c. Site-specific level of PPE

Exception No. 1: Unless changes in electrical distribution system(s) render the label inaccurate, labels applied prior to the effective date of this edition of the standard shall be acceptable if they complied with the requirements for equipment labeling in the standard in effect at the time the labels were applied.

Exception No. 2: In supervised industrial installations where conditions of maintenance and engineering supervision ensure that only qualified persons monitor and service the system, the information required in 130.5(H)(1) through 130.5(H)(3) shall be permitted to be documented in a manner that is readily available to persons likely to perform examination, servicing, maintenance, and operation of the equipment while energized.

The method of calculating and the data to support the information for the label shall be documented. The data shall be reviewed for accuracy at intervals not to exceed 5 years. Where the review of the data identifies a change that renders the label inaccurate, the label shall be updated.

The label shall be of sufficient durability to withstand the environment involved.

The owner of the electrical equipment shall be responsible for the documentation, installation, and maintenance of the marked label.

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70E
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Electrical Safety
in the Workplace'

TABLE 130.7(C)(15)(A)



Table 130.7(C)(15)(a) Arc Flash PPE Categories for Alternating Current (ac) Systems			
Equipment	Arc Flash PPE Category	Arc Flash Boundary	
Panelboards or other equipment rated 240 volts and below	1	485 mm (19 in.)	
Parameters: Maximum of 25 kA available fault current; maximum of 0.03 sec (2 cycles) fault clearing time; minimum working distance 455 mm (18 in.)			
Panelboards or other equipment rated greater than 240 volts and up to 600 volts	2	900 mm (3 ft)	
Parameters: Maximum of 25 kA available fault current; maximum of 0.03 sec (2 cycles) fault clearing time; minimum working distance 455 mm (18 in.)			
600-volt class motor control centers (MCCs)	2	1.5 m (5 ft)	
Parameters: Maximum of 65 kA available fault current; maximum of 0.03 sec (2 cycles) fault clearing time; minimum working distance 455 mm (18 in.)			
600-volt class motor control centers (MCCs)	4	4.3 m (14 ft)	
Parameters: Maximum of 42 kA available fault current; maximum of 0.33 sec (20 cycles) fault clearing time; minimum working distance 455 mm (18 in.)			
600-volt class switchgear (with power circuit breakers or fused switches) and 600-volt class switchboards	4	6 m (20 ft)	
Parameters: Maximum of 35 kA available fault current; maximum of up to 0.5 sec (30 cycles) fault clearing time; minimum working distance 455 mm (18 in.)			
Other 600-volt class (277 volts through 600 volts, nominal) equipment	2	1.5 m (5 ft)	
Parameters: Maximum of 65 kA available fault current: maximum of 0.03 sec (2 cycles) fault clearing time: minimum working distance 455 mm (18 in.)			





NOTES TO TABLE 130.7(C)(15)(A)



N/A: Not applicable

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For equipment rated 600 volts and below and protected by upstream current-limiting fuses or current-limiting molded case circuit breakers sized at 200 amperes or less, the arc flash PPE category can be reduced by one number but not below arc flash PPE category 1.

*For DOORS OPEN refer to the corresponding non-arc-resistant equipment section of this table.

Informational Note No. 1 to Table 130.7(C)(15)(a): The following are typical fault clearing times of overcurrent protective devices:

- (1) 0.5 cycle fault clearing time is typical for current-limiting fuses and current-limiting molded case circuit breakers when the fault current is within the current limiting range.
- (2) 1.5 cycle fault clearing time is typical for molded case circuit breakers rated less than 1000 volts with an instantaneous integral trip.
- (3) 3.0 cycle fault clearing time is typical for insulated case circuit breakers rated less than 1000 volts with an instantaneous integral trip or relay operated trip.
- (4) 5.0 cycle fault clearing time is typical for relay operated circuit breakers rated 1 kV to 35 kV when the relay operates in the instantaneous range (i.e., "no intentional delay").
- (5) 20 cycle fault clearing time is typical for low-voltage power and insulated case circuit breakers with a short time fault clearing delay for motor inrush.
- (6) 30 cycle fault clearing time is typical for low-voltage power and insulated case circuit breakers with a short time fault clearing delay without instantaneous trip.

Informational Note No. 2 to Table 130.7(C)(15)(a): See Table 1 of IEEE 1584, Guide for Performing Arc Flash Hazard Calculations, for further information regarding list items (2) through (4) in Informational Note No. 1.

Informational Note No. 3 to Table 130.7(C)(15)(a): See IEEE C37.20.7, Guide for Testing Switchgear Rated Up to 52 kV for Internal Arcing Faults, for an example of a standard that provides information for arc-resistant equipment referred to in Table 130.7(C)(15)(a).

Informational Note No. 4 to Table 130.7(C)(15)(a): See Informative Annex O.2.4(9) for information on arc-resistant equipment.







TABLE 130.7(C)(15)(C)

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Arc-Flash PPE Category	PPE		4
1	Arc-Rated Clothing, Minimum Arc Rating of 4 cal/cm ² (16.75 J/cm ²) ^a		
	Arc-rated long-sleeve shirt and pants or arc-rated coverall		1
	Arc-rated face shield ^b or arc flash suit hood		
	Arc-rated jacket, parka, high-visibility apparel, rainwear, or hard hat liner (AN) ^f		
	Protective Equipment		
	Hard hat		
	Safety glasses or safety goggles (SR)		
	Hearing protection (ear canal inserts) ^c		
	Heavy-duty leather gloves, arc-rated gloves, or rubber insulating gloves with protectors $(SR)^{\underline{d}}$		
	Leather footweare (AN)		
2	Arc-Rated Clothing, Minimum Arc Rating of 8 cal/cm ² (33.5 J/cm ²) ⁸		
	Arc-rated long-sleeve shirt and pants or arc-rated coverall		
	Arc-rated flash suit hood or arc-rated face shield ^b and arc-rated balaclava		V
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Table 130.7(C)(15)(c) Personal Protective Equipment (PPE)

