



To whom it may concern:

The HUD manufactured homes produced by Friendship Homes of Minnesota, Inc. are constructed to meet the structural requirements of the Roof Load Zone indicated in the Design Roof Load Zone Map section of the homes Data Plate. Homes placed in the North Roof Load Zone (40 psf) and higher require perimeter support in addition to frame support. See the appropriate section in the homes installation manual.

Homes may not be placed in an area that has a greater roof load requirement than what is indicated on the Data Plate. Homes may be placed in an area having a lesser roof load requirement. See the Design Roof Load Zone Map located on the Data Plate.

When a home is placed in a lesser zone than the design indicated on the Data Plate the site support system may meet the requirements for the lesser zone. For example, a home designed for the North zone (40 psf), which requires perimeter support, that is placed in the Middle zone (30 psf) may be supported using the Middle zone requirements, with or without perimeter support, as shown in the appropriate section of the homes installation manual.

Very truly yours,
Friendship Homes of Minnesota, Inc.

Thomas R. Brandt
Director of Product and Process Compliance

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