

**Board of High Pressure Piping Systems
Steam Committee - Meeting Minutes
August 7, 2008
Minnesota Room – Department of Labor and Industry
443 Lafayette Road North, Saint Paul
DLI.CCLDBOARDS@State.MN.US**

Members Present:

Robert Bastianelli
Mark Kincs
Mark Geisenhoff
Larry Jordan
Todd Green (DLI Commissioner's designee)

Board Members Present:

Maureen Hanson
Therese Bozicevich

Staff Present:

Wendy Legge

Visitors Present:

Gary Thaden

I. Call To Order

The meeting was called to order by Chair Robert Bastianelli at 10:05 a.m.

II. Approval of Meeting Agenda

Green moved to accept the Agenda, seconded by Bastianelli. The vote was unanimous and the motion passed.

III. Approval of Previous Meeting Minutes

A motion to accept the previous meeting minutes from July 29, 2008 was made by Jordan, seconded by Bastianelli. The vote was unanimous and the motion passed.

IV. Regular Business

- A. The Committee began discussing the manner in which ASME B31.1 should be referenced and whether only portions of ASME B31.1 could be adopted. As Wendy Legge had not yet joined the meeting, it was decided to delay further discussion until she was available.

- B. In reviewing the consolidated Draft HPP Rules (7/30/08 draft) together to determine the manner in which the other Committees were making Code references, the Committee noticed that the Welding Committee had included language in 5230.0230 Subp. 15 requiring nondestructive testing. Geisenhoff stated that this was an unacceptable change in scope from the present requirements of the Steam Section. The Committee agreed that the Welding Section should include only welding procedure and welder qualification requirements per Section IX of the ASME Boiler and Pressure Vessel

Code and that any weld acceptance criteria should be presented in the section of 5230 most pertinent to the type of system being installed (e.g. steam, bioprocess, or ammonia). The Committee will present this for discussion at the Board meeting.

Wendy Legge joined the Committee at 10:45 a.m.

- C. Discussion resumed on the manner in which reference to ASME B31.1 should be made. The Committee reviewed the Ammonia Section together as presented in the consolidated Draft HPP Rules (7/30/08 draft). The Ammonia Committee chose to incorporate by reference the entire ANSI/IIAR 2-2008 code, making exceptions on a section-by-section basis. The Steam Committee determined that this approach was possible and more practical for the Steam Section also, but that it would require additional meetings to be completed before the September Board Meeting. Additional tentative meeting dates were set. Bastianelli mentioned that the most recent version, ASME B31.1a – 2008, should be the document reviewed.

The Committee believes that a “field guide” for pipefitters to accompany Rule 5230 should be written, considering the fact that the proposed Rule revisions will be removing a significant amount of substantive reference information from the Rule.

- D. Wendy Legge proposed that Part 5230.0250, Part 5230.0260 and definitions containing “steam or heating media piping” (5230.0005 Subp. 9, 16, and 17) presented in the consolidated Draft HPP Rules (7/30/08 draft) be removed from the draft rules to be presented to the Board until the Steam Section was prepared to present a more complete set of revisions. The Committee will present only a definition for “other medium used for heating” (a term used in State Statute 326.461 – to be renumbered 326B.91) to the Board for consideration at this time.

V. Special Business – None

VI. Subcommittee Reports - None

VII. Complaints - None

VIII. Open Forum - None

IX. Committee Discussion – None

X. Announcements

A. Next Regularly Scheduled Meetings:

- i.** August 12, 2008, 8:00a.m. - 1:00 p.m. – Koochiching Room, DLI
- ii.** August 18, 2008, 8:00a.m. - 2:00 p.m. – Isanti Room, DLI
- iii.** August 25, 2008, 8:00a.m. - 2:00 p.m. – Isanti Room, DLI

XI. Adjournment

A motion was made by Jordan, seconded by Green, to adjourn the meeting. All voted in favor, and the motion passed. Meeting adjourned at 11:35 a.m.

Respectfully Submitted,

Mark Kincs

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