

Board of High Pressure Piping Systems
Minutes
Thursday, April 14, 2011, 10:00 a.m.

Members Present

Larry Stevens, Chair
Jim Andrie
Bob Bastianelli
Dave Carlson
Mark Geisenhoff
Todd Green (DLI Commissioner's Designee)
Maureen Hanson
Mark Kincs
Vicki Sandberg
Chris Savage

Members Absent

Larry Jordan
Therese Larson

DLI Staff Present

Bill Bierman
Karen Reiter
John Schultz

Visitors

David Christianson
Carl Crimmins
Mary Des Jarlais
Gary Thaden

I. Call to Order, Chair Larry Stevens, Jr.

The meeting was called to order by Chair Stevens at 10:07 a.m.

A. Announcements

Introduction of Mary Des Jarlais who will replace Peg Larson and Karen Reiter who will be assisting the board.

II. Approval of Meeting Agenda

A. A motion was made by Sandberg and seconded by Bastianelli to approve the meeting's agenda as presented. Vote was unanimous and motion passed.

III. Approval of Previous Meeting Minutes

The following corrections need to be made to the previous meeting's Minutes:

- Members absent should include Mark Geisenhoff
- The name Kincs is misspelled Kinics

Motion was made by Hanson and seconded by Sandberg to approve the previous meeting's Minutes with the two corrections. Vote was unanimous and motion passed.

IV. Regular Business

A. Minnesota High Pressure Piping Code

Kincs presented a summary of code changes (attachment). Most of the changes will not affect inspections. The industry had previously provided little guidance on attachment of integrally reinforced outlet fittings; however, with the 2010 edition they added additional information regarding such, which will benefit the welder. Not updating, however, could affect the inspector's ability to reject welds. Another change deals with one of the material designations – revisions to Interruption of Weldings now include P – No. 15E, which was moved. Not updating this could affect the inspector's enforcement ability on P-No. 15E materials; however, this is fairly insignificant in the scheme of things.

Green reviewed current versions that inspectors use for each piping system that was adopted by the Board on the last cycle. ASME codes 31.1, 31.5, and Section 9 are all on 3-year code cycles, ASME BPE is on a 2-year cycle, and IIAR 2 document is not on a given cycle. Of the versions that we are currently using, 31.1 is 2007, 31.5 is 2006, Section 9 is 2007, and BPE is 2009. The latest cycle is 2010 for Section 9, and B31.1, 2009 for B31.5

and a 2011 edition coming for BPE. With BPE on a 2-year cycle, if we were to wait for the next cycle of adoption for the other codes, it would match them up year-wise with every one at 2013 except for 31.5 which would be 2012.

After discussion, the Board was in favor of holding off on adoption doing this so that codes are on a similar year cycle. No motion is needed, as this was discussion at this time.

B. Licensing
Nothing for Licensing.

C. Continuing Education
Nothing for Continuing Education

V. Special Business
None

VI. Complaints
None

VII. Open Forum
None

VIII. Board Discussion
None

IX. Announcements

A. Next Regularly Scheduled Meetings

1. Thursday, July 14, 2011, 10:00 a.m., Minnesota Room, DLI (Annual Meeting)
2. Thursday, October 13, 2011, 10:00 a.m., Minnesota Room, DLI
3. Thursday, January 12, 2012, 10:00 a.m., Minnesota Room, DLI

B. Andrie will be Stevens' alternate on the CCLD Board.

X. Adjournment

A. There being no further business, motion was made by Sandberg and seconded by Bastianelli to adjourn. Voting was unanimous and motion passed. Meeting adjourned at 10:24 a.m.

Respectfully Submitted,

Robert Bastianelli

Robert Bastianelli, Secretary