

**Board of High Pressure Piping Systems
Licensing Committee
Meeting Minutes
July 1st, 2008
Minnesota Room – Department of Labor and Industry
443 Lafayette Road North, Saint Paul
DLI.CCLDBOARDS@State.MN.US**

Members Present:

Bob Bastianelli
Mark Kincs
Larry Stevens, Jr.
Vicki Sandberg
Larry Jordan
Todd Green
Maureen Hanson

Staff Present:

Wendy Legge

Members Absent

Mark Geisenhoff
Therese Bozicevich

Visitors

Gary Thaden

I. Call To Order

The meeting was called to order by Chair Maureen Hanson at 8:05 a.m.

II. Approval of Meeting Agenda

Upon hearing no objection to the Agenda, the Chair declared the Agenda approved.

III. Approval of Previous Meeting Minutes

A motion to accept the Minutes from the June 5th, 2008 meeting with the addition to them to reflect the following; Wendy Legge advised the committee that the Board has no authority over rules for unlicensed work, and therefore a repair program is not possible. A motion to accept the amended Minutes was made by Green and seconded by Stevens. The vote was unanimous and the motion carried.

IV. Announcements

- A. Next Regularly Scheduled Meeting
 - i. August 7th, 2008 – Minnesota Room, DLI. Ammonia and Licensing committees to meet at 12:45 p.m. Welding and Steam committees to meet at 10:00 a.m.
 - ii. August 7th, 2008 – 1:00 p.m. – Minnesota Room, DLI. Regular Board meeting.

V. Regular Business

The group discussed Geisenhoff's e-mail and it was believed that it was handled in the correction to the last meeting's Minutes.

The group discussed integral process and other medium. Stevens made a motion to table the definitions at this time, seconded by Jordan. The vote was unanimous and the motion passed.

Jordan made a motion, seconded by Sandberg, that the Committee recommend to the Board and the Legislature that the ratio of two unlicensed/apprentices to one licensed individual be maintained. The vote was unanimous and the motion passed.

The need for a definition of High Pressure Piping System was discussed and passed on to the Steam committee.

The scoring of tests was discussed at the previous meeting. The Committee decided that 70% should be passing. On further review, the test questions are weighted, so the language in sections 5230.0070, Subp. G, and 5230.0080, Subp. E should read with a weighted score of 70 points out of 100. A motion to make this change was made by Sandberg, seconded by Jordan. The vote was unanimous and the motion passed.

Repair was discussed and whether welding should be allowed or not. Jordan expressed concerns about opening up repair to include welding. Kincs expressed that his organization desires the ability to use welding as a repair method.

The size and length of manufactured nipples was discussed and it was decided that they should be limited to 6 inches in length.

A motion to keep the latest version of repair, adding the 6 inch nipple length, was made by Sandberg, seconded by Jordan. The vote was Yay Stevens, Green, Sandberg, Hanson, Bastianelli, and Jordan. Kincs voted Nay. The majority ruled and the motion passed.

Limited License was discussed; Wendy Legge stated that the Board does not have authority to create rules on a limited license. The Board can, however, make rules on the way the examination is structured.

A motion not to pursue a limited license was made by Stevens and seconded by Sandberg. The vote was unanimous and the motion passed.

A. High Pressure Piping Code

Repair. Green and Legge discussed the Board's ability to regulate repair because no license is required. The goal is to define repair, even if no license is required. Legge proposed language defining repair be presented to the Board.

Green made a motion, seconded by Stevens, to bring the subject of repair to the full Board. The vote was unanimous and the motion passed.

Integral process. Other medium and the definition of high pressure piping system were discussed. Geisenhoff is to provide language.

Limited license was discussed and tabled until Wendy Legge has more time to research whether the Board has the authority to act on this subject. Limited license will not be part of this rulemaking cycle.

B. Code Review

Working document from Revisor's draft prepared by Wendy Legge 3/19/08 and 6/23/08.

5230.0115 and 5230.140

Repeal

A motion to repeal these sections was made by Stevens and seconded by Sandberg. The vote was unanimous and the motion passed.

5230.0120

High Pressure Pipefitter must be added to all reference to Contracting and Journeyman.

A motion to accept this section with the changes was made by Green, seconded by Sandberg. The vote was unanimous and the motion passed.

5230.0130

Repeal

A motion to repeal this section was made by Stevens, seconded by Sandberg. The vote was unanimous and the motion passed.

5230.XXXX

Refer to page 3 of Draft HPP rules 6/23/08

Subp. 1. Repairs on existing installations means the in-kind replacement of; a) manufactured threaded nipples a maximum of 6 inches in length; or b) flanged or threaded valves, strainers, traps, fittings or c) gaskets for these items.

The preceding Subpart was then moved to the definitions section.

New Subp. 1. All licensed Contracting High Pressure Pipefitters and Journeyman High Pressure Pipefitters shall carry their licenses on their person at all times while performing High Pressure Pipefitting work and shall produce said license upon request by a representative of the Department.

A motion to accept this section with the changes was made by Green, seconded by Stevens. The vote was unanimous and the motion passed.

5230.0150

5230.0160

5230.0170

All three sections were repealed

A motion to repeal these sections was made by Sandberg, seconded by Bastianelli. The vote was unanimous and the motion passed.

5230.0180

This section was changed to read: When any High Pressure Pipefitter license is revoked, the licensee shall immediately surrender the license to the Department.

A motion to accept this section with the changes was made by Stevens, seconded by Green. The vote was unanimous and the motion passed.

5230.0190

Delete and identification cards and change division to Department.

A motion to accept this section with the changes was made by Sandberg, seconded by Stevens. The vote was unanimous and the motion passed.

5230.0200

5230.0210

Both sections were repealed.

A motion to repeal these sections was made by Sandberg, seconded by Stevens. The vote was unanimous and the motion passed.

VI. Adjournment

A motion was made by Stevens, seconded by Jordan to adjourn. All voted in favor and the motion passed. Meeting adjourned at 9:55 a.m.

Respectfully Submitted,

Bob Bastianelli

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